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IN THE CLAIMS:

Kindly amend claims 1-4 as follows:

1. (Currently Amended) An electrode device ~~having a recess~~, comprising:

(a) a substrate film including:

(i) a cup portion having a recess, a bottom disposed adjacent one end of the recess, and a periphery disposed adjacent an end of the recess opposite the bottom, said cup portion opened projecting upward[[,]];:

(ii) an outward flange section surrounding the periphery of the opening of the recess cup portion, and disposed in communication therewith, and

(iv) a lead section extending from the outward flange section;

(b) an electrode layer including:

(i) an electrode body arranged on the bottom of the cup portion; and

(ii) an ~~leading to the~~ electrode lead section extending from [[a]] the bottom of the cup portion, up and a sidewall of the recess, and over through the outward flange section [[on]] of the substrate film; and

(c) a deformed portion formed in the outward flange section, that is deformed so as to surround the periphery of the cup portion, said deformed portion operable to cause the outward flange section of the substrate film to project or hollow and formed so as to surround the recess on the outward flange.

2. (Currently Amended) The electrode device according to claim 1, wherein the substrate film further comprises ~~comprising~~ a laminated member obtained by laminating a plastic film and a metal film, said ~~and it is possible to bend the~~ laminated member capable of being easily bent with a hand, and being held in ~~to hold~~ a bent state.

3. (Currently Amended) The electrode device according to claim 1, further

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comprising a cap member disposed adjacent to and in communication with the outward flange section, so as to cover the cup portion, wherein the deformed portion comprises a projection projects upward to be a operable to seal portion for a the cap member covering the recess.

4. (Currently Amended) The electrode device according to claim 3, further comprising wherein the recess is a portion in which gel containing an electrolyte disposed in the cup portion so as to be retained therein by the recess [[is put]], wherein [[and]] the projection of the deformed portion projecting upward steps prevents leakage of the gel when the gel is put in the recess.

5. (Original) The electrode device according to claim 1, wherein the deformed portion is formed using molding of the recess.

6. (Original) The electrode device according to claim 1, wherein the deformed portion is continuously formed on the outward flange excluding a region where the electrode layer extends.